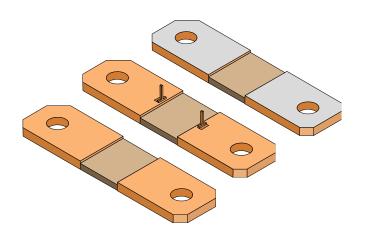




Low Ohmic EB Welded Precision Resistor



Features

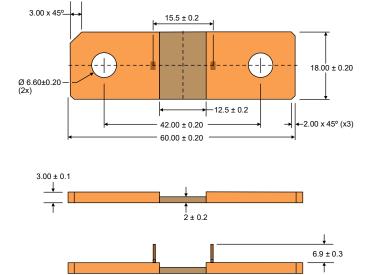
- High Conductivity Copper Terminals
- Custom made Shunts available
- Excellent Long-Term Stability
- High Pulse Power Rating
- RoHS and REACH Compliant
- AEC-Q200 Compliant
- Customised versions available on request
- Pin Variant available on request
- Tinned Terminals available on request *

Applications

- Current sensing for BMS (Battery Management Systems) in hybrid and electric automotive applications
- Current sensing for bus bars
- Current sensing for welding equipment

Technical Data		
Resistance Value	0.5	$(m\Omega)$
Tolerance (R)	5	(%)
TCR - Resistance Alloy (20-60°C)	< - 25 (FeCrAl Alloy)	(ppm/K)
TCR - Part (20-60°C)	± 50	(ppm/K)
Applicable Temperature Range	-65 to +170	°C
Power Rating	15	W
Inductance	< 1	nH
Thermal EMF	< 3	μV/°C
Stability Deviation	< 0.5 after 2000 Hours, T _t *= 100°C	%
* T _t = Terminal Temperature	< 1.0 after 2000 Hours, T _t *= 130°C	%

Table 1





*Tinned Variant

RoHS Compliant Plating

Standard: Sn : 2.5 to 8 μm

Ni : 0.5 to 4 μm Inter-liner

Base Material: Cu-OF Half-Hard

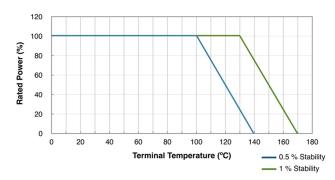
Available without Ni inter-liner on request



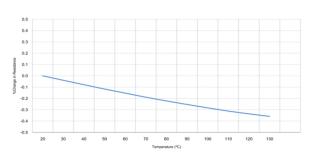


Low Ohmic EB Welded Precision Resistor

Power Derating Curve



Resistance Change Vs Temperature



Performance:

Type of Test	Reference STD	Test Specifications	Acceptance Criteria
High Temperature Exposure	MIL-STD-202 Method 108	1000 hrs. @ T=170°C.Unpowered.	ΔR +/-1%
Temperature Cycling	JESD22 Method JA-104	-55°C to 150°C, 1000Cycles, 30 minutes at each extreme	ΔR +/-0.5%
Biased Humidity	MIL-STD-202 Method 103	85°C & 85RH with 10% operating power, 1000 hrs.	ΔR +/-0.5%
Operational Life	MIL-STD-202 Method 108	125°C at rated power,1000 hrs.	ΔR +/-1%
External Visual	MIL-STD-883 Method 2009	Visual inspection	Visual
Physical Dimension	JESD22 Method JB-100	Dimensional inspection as per SBCL Specifications	Shall confirm within tolerance limits
Resistance to Solvents	MIL-STD-202 Method 215	Clean with Aqueous chemical	Marking shall be legible
Mechanical Shock	MIL-STD-202 Method 213	100g for 6ms, Half sine	ΔR +/-0.2%
Vibration	MIL-STD-202 Method 204	5g for 20 minutes, 12 cycles each of 3 orientations. 10-2000Hz	ΔR +/-0.2%
Resistance to Soldering Heat	MIL-STD-202 Method 210	Solder Temp. 260°C, Time 10 seconds	ΔR +/-0.5%
Solderability	J-STD-002	As per J-STD-002	>95% Coverage in 10x Magnification
Electrical Characterization	User Spec.	Resistance as defined	Shall confirm within tolerance limits
Short Time Over Load		5x Rated Power for 5 seconds	ΔR +/-0.5%
Low Temperature Storage		-65°C for 24 hrs.	ΔR +/-0.2%

Packing:

- 100 Pieces vacuum packed in plastic bags
- Customised tray packing available on request



Low Ohmic EB Welded Precision Resistor

Example of Ordering Code: SBZ-6018-AC-R0005-5-U-NP-BK

(Example: $0.5m\Omega$ SBZ 6018 without sense pins on un-plated terminals, shipped in bulk packing)

