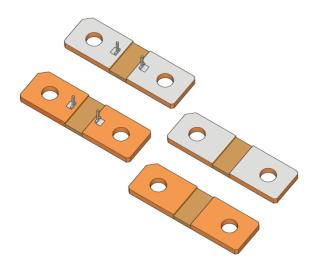


# SHIVALIK BIMETAL CONTROLS Itd

#### Low Ohmic EB Welded Precision Resistor



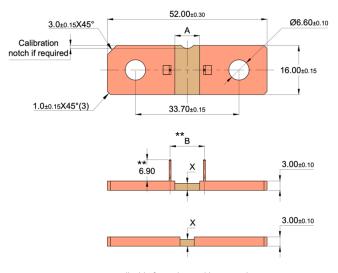
#### Features

- High Conductivity Copper Terminals
- Excellent Long-Term Stability
- High Pulse Power Rating
- RoHS and REACH Compliant
- AEC-Q200 Compliant
- Customised versions available on request
- Pin Variant available on request
- Tinned Terminals available on request\*

## Applications

- Current sensingfor BMS (Battery Management Systems) in hybrid and electric automotive applications
- Current sensing for bus bars
- Current sensing for welding equipment

Technical Data		
Resistance Value	0.05, 0.1	(mΩ)
Tolerance (R)	5	(%)
TCR - Resistance Alloy (20-60°C)	< ±20 (Copper Manganese Alloys)	(ppm/K)
TCR – Part (20-60°C)	± 150	(ppm/K)
Applicable Temperature Range	- 65 to +170	°C
Power Rating	15	W
Inductance	< 5	nH
Thermal EMF	< 1	µV/⁰C
Stability Deviation	< 0.5 after 2000 Hours, Tt = 100°C	%
* $T_t$ = Terminal Temperature	< 1.0 after 2000 Hours, Tt = 130°C	%



- applicable for variants with sense pins
- 8 mm & 11 mm pin height available on request
- Custom pin height also possible

Resistance Value (mΩ)	<b>X</b> ±0.10	<b>A</b> ±0.50	<b>В</b> ±0.20	Туре
0.05	2.20	4.50	7.60	SBZ-5216-CM1-R00005
0.10	2.20	8.10	11.20	SBZ-5216-CM2-R0001



### \*Tinned Variant

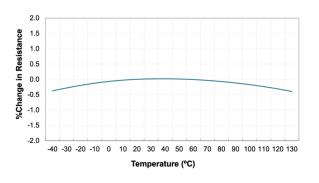
- RoHS Compliant Plating
- Standard: Sn : 2.5 to 8 μm Ni :0.5 to 4 μm Inter-liner
- Base Material: Cu-OF Half-Hard
- Available without Ni inter-liner on request



AEC

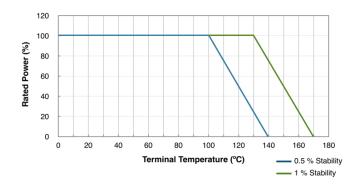


Low Ohmic EB Welded Precision Resistor

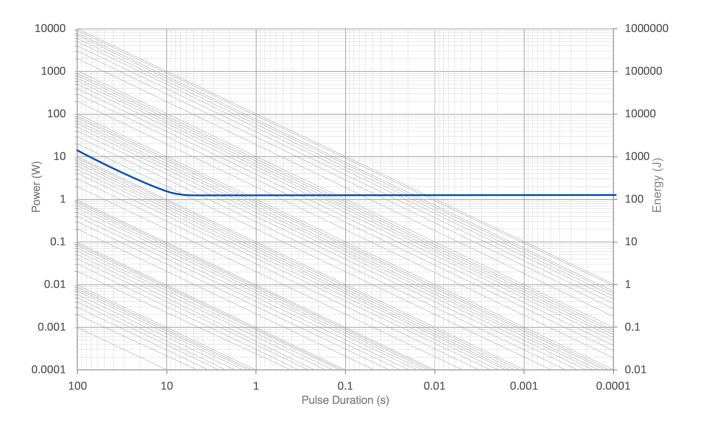


**Resistance Change vs Temperature** 

Power Derating Curve



Maximum Pulse Energy Curve (0.1 mΩ)



#### Packing:

- 100 Shunts, vacuum packed in plastic bags
- Customised tray packing available on request
- Tube packing available on request (applicable to variants without sensing pins)



Low Ohmic EB Welded Precision Resistor

#### **Performance:**

Type of Test	Reference Standard	Test Specifications	Acceptance Criteria
High Temperature Exposure	MIL-STD-202 Method 108	1000 hrs. @ T=170°C.Unpowered.	ΔR +/-1%
Temperature Cycling	JESD22 Method JA-104	-55°C to 150°C, 1000Cycles, 30 minutes at each extreme	ΔR +/-0.5%
Biased Humidity	MIL-STD-202 Method 103	85°C & 85RH with 10% operating power, 1000 hrs.	ΔR +/-0.5%
Operational Life	MIL-STD-202 Method 108	125°C at rated power,1000 hrs.	ΔR +/-1%
External Visual	MIL-STD-883 Method 2009	Visual inspection	Visual
Physical Dimension	JESD22 Method JB-100	Dimensional inspection as per SBCL Specifications	Shall confirm within tolerance limits
Resistance to Solvents	MIL-STD-202 Method 215	Clean with Aqueous chemical	Marking shall be legible
Mechanical Shock	MIL-STD-202 Method 213	100g for 6ms, Half sine	ΔR +/-0.2%
Vibration	MIL-STD-202 Method 204	5g for 20 minutes, 12 cycles each of 3orientations. 10-2000Hz	ΔR +/-0.2%
Resistance to Soldering Heat	MIL-STD-202 Method 210	Solder Temp. 260°C, Time 10 seconds	ΔR +/-0.5%
Solderability	J-STD-002	As per J-STD-002	>95% Coverage in 10x Magnification
Electrical Characterization	User Spec.	Resistance as defined	Shall confirm within tolerance limits
Short Time Over Load		5x Rated Power for 5 seconds	ΔR +/-0.5%
Low Temperature Storage		-65°C for 24 hrs.	ΔR +/-0.2%

# Example of Ordering Code: SBZ-5216-CM2-R0001-5-U-NP-BK

(Example: 0.1mΩ SBZ 5216 without sense pins on un-plated terminals, shipped in bulk packing)

