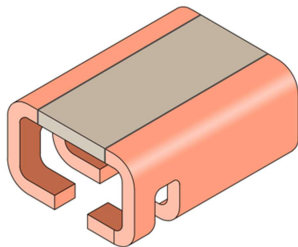




SBI - 1216Series

Low Ohmic EB Welded SMD Precision Resistor



Features

- 5-Watts Permanent Power
- Constant Current up to 100 amps (0.5 mΩ)
- Four Terminal Configuration
- Excellent Long Term Stability
- Max. Solder Temperature up to 350°C / 30 sec
- RoHS and REACH Compliant
- AEC-Q200 Compliant

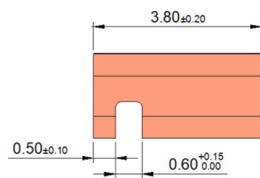
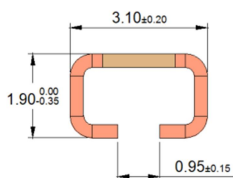
Applications

- Current Sensing/ Feedback
- Automotive Applications
- Power Modules
- Frequency Convertors

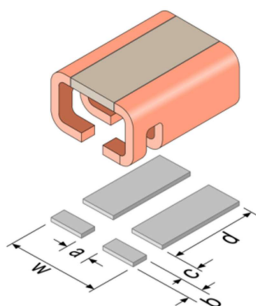


Technical Data

| | | | | |
|---|---|---|--|-----|
| Resistance Values | 0.5 | 1 | | mΩ |
| Tolerance | 3, 5 | | | (%) |
| Applicable Temperature Range | -65 to +170 | | | °C |
| Load Capacity | See table below | | | |
| Inductance | < 2 | | | nH |
| Stability Deviation | < 0.5 after 2000 Hours, T _t [*] = 100°C | | | % |
| * T _t = Terminal Temperature | | | | |
| Stability Deviation | < 1.0 after 2000 Hours, T _t [*] = 130°C | | | % |
| * T _t = Terminal Temperature | | | | |



| Type | Resistance mΩ | Material | TCR ppm | P _{100°C} W |
|---------------|------------------|----------------------------------|------------|-------------------------|
| SBI-CM4-R0005 | 0.5 | Copper Manganese Tin Alloy | < 50 | 5 |
| SBI-CM2-R001 | 1.0 | Copper Manganese Alloy | < 50 | 3 |



Solder Pad Dimensions

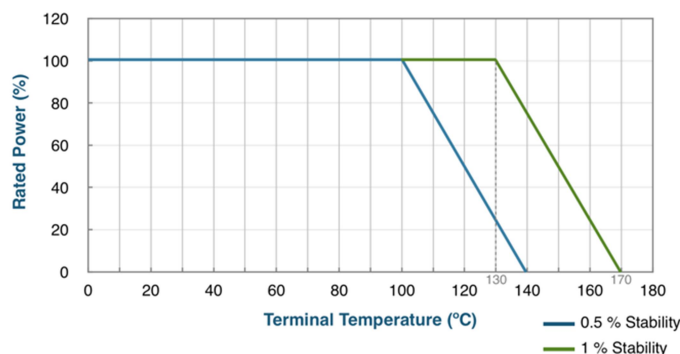
| Type | w | a | b | c | d |
|---------------|-----|-----|-----|-----|------|
| SBI-CM4-R0005 | 3.6 | 0.6 | 0.7 | 0.5 | 2.95 |



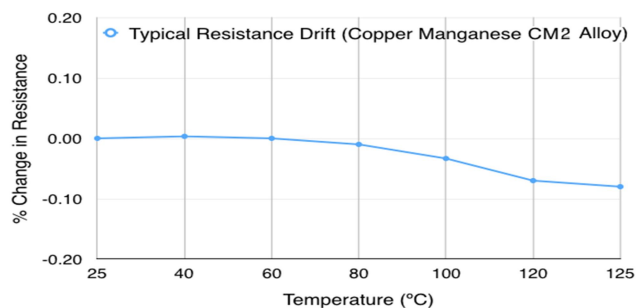
SBI - 1216Series

Low Ohmic EB Welded SMD Precision Resistor

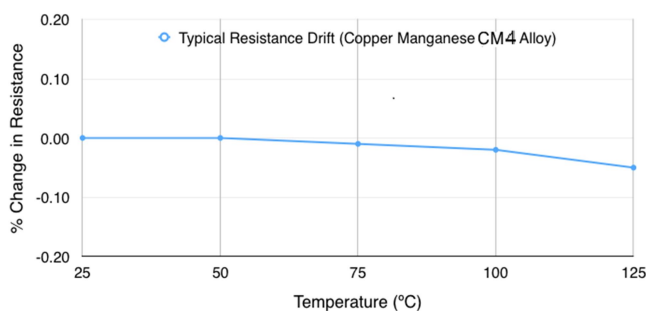
Power Derating Curve



Resistance Change vs Temperature



Resistance Change vs Temperature



Performance:

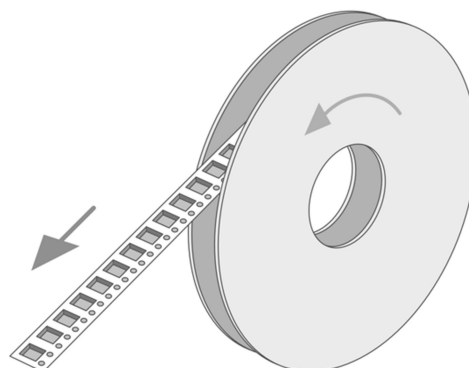
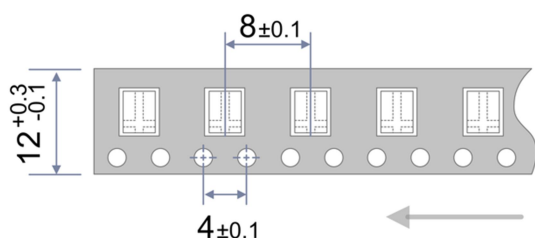
| Type of Test | Reference STD | Test Specifications | Acceptance Criteria |
|------------------------------|-------------------------|---|---------------------------------------|
| High Temperature Exposure | MIL-STD-202 Method 108 | 2000 hrs. @ T=170°C.Unpowered. | ΔR +/-1% |
| Temperature Cycling | JESD22 Method JA-104 | -55°C to 150°C, 2000Cycles, 30 minutes at each extreme | ΔR +/-0.5% |
| Biased Humidity | MIL-STD-202 Method 103 | 85°C & 85RH with 10% operating power, 1000 hrs | ΔR +/-0.5% |
| Operational Life | MIL-STD-202 Method 108 | 125°C at rated power,1000 hrs. | ΔR +/-1% |
| External Visual | MIL-STD-883 Method 2009 | Visual inspection | Visual |
| Physical Dimension | JESD22 Method JB-100 | Dimensional inspection as per SBCL Specifications | Shall confirm within tolerance limits |
| Resistance to Solvents | MIL-STD-202 Method 215 | Clean with Aqueous chemical | Marking shall be legible |
| Mechanical Shock | MIL-STD-202 Method 213 | 100g for 6ms, Half sine | ΔR +/-0.2% |
| Vibration | MIL-STD-202 Method 204 | 5g for 20 minutes, 12 cycles each of 3 orientations.10-2000Hz | ΔR +/-0.2% |
| Resistance to Soldering Heat | MIL-STD-202 Method 210 | Solder Temp. 260°C, Time 10 seconds | ΔR +/-0.5% |
| Solderability | J-STD-002 | As per J-STD-002 | >95% Coverage in 10x Magnification |
| Electrical Characterization | User Spec. | Resistance as defined | Shall confirm within tolerance limits |
| Short Time Over Load | -- | 5x Rated Power for 5 seconds | ΔR +/-0.5% |
| Low Temperature Storage | -- | -65°C for 250 hrs. | ΔR +/-0.1% |



SBI – 1216Series

Low Ohmic EB Welded SMD Precision Resistor

| Reel Information | |
|--------------------------|----------------|
| Reference Standard | DIN EN 60286-3 |
| Width of Reel | 12 mm |
| Number of parts per Reel | 2000 pcs |
| Diameter of Reel | 330 mm / 13" |



Example of Ordering Code

SBI-CM4-R0005-3-TR

