



SBL 3515 Series

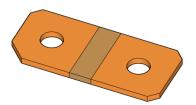
Low Ohmic EB Welded Precision Resistor



- 7 Watts Permanent Power
- High Conductivity Copper Connectors
- Excellent Long Term Stability
- High Application Temperature Range -65°C to +170°C
- Max. Solder Temperature up to 350°C / 30Sec
- Flame Resistant
- Solid Metal Construction
- RoHS and REACH Certified
- AEC-Q200 Compliant



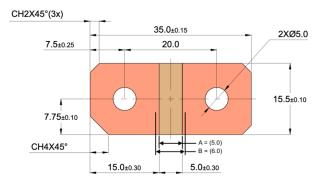
- Current Sensing/ Feedback
- Automotive Applications
- Power Modules
- Frequency Convertors
- Inverters
- Low Inductance Applications







Technical Data		
Resistance Values	0.1	(mΩ)
Tolerance	5	(%)
TCR - Temperature Coefficient (Resistive Alloy)	< <u>+</u> 20 (Copper Manganese Alloys)	(ppm/K)
TCR - Temperature Coefficient (Component)	< ±75 (at A) and < ± 150 (at B)	(ppm/K)
Applicable Temperature Range	-65 to +170	°C
Load Capacity (P70°C)	7	W
Load Capacity (P120°C)	5	W
Inductance	< 5	nH
Thermal EMF	< 1	μV/°C
Internal Heat Resistance	< 4	°C/W
Stability Deviation	< 0.5 after 2000 Hours, T _t *= 120°C	%
* T _t = Terminal Temperature	< 1.0 after 2000 Hours, T _t *= 150°C	%







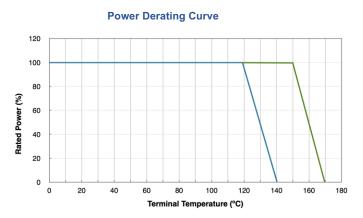




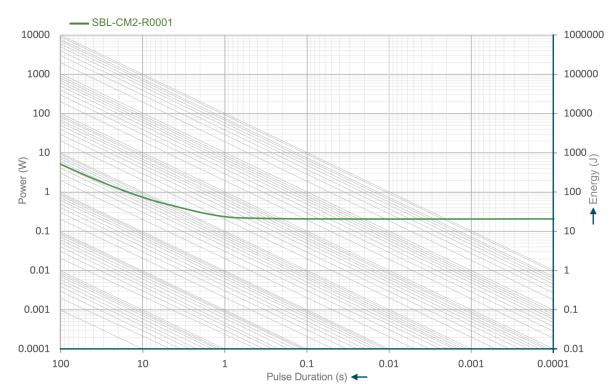
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Resistance Change vs Temperature 2.0 1.5 0.0 0.5 -1.0 -1.5 -2.0 -40 -30 -20 -10 0 10 20 30 40 50 60 70 80 90 100 110 120 130 Temperature (°C)



Maximum Pulse Energy Curve



Power curve for continuous operation



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Performance:

Type of Test	Reference STD	Test Specifications	Acceptance Criteria
High Temperature Exposure	MIL-STD-202 Method 108	1000Hrs. @ T=170°C.Unpowered.	ΔR +/-1%
Temperature Cycling	JESD22 Method JA-104	-55°C to 150°C, 1000Cycles, 30Mins at each extreme	ΔR +/-0.5%
Biased Humidity	MIL-STD-202 Method 103	85°C & 85RH with 10% operating power, 1000Hrs	ΔR +/-0.2%
Operational Life	MIL-STD-202 Method 108	120°C at rated power,1000Hrs	ΔR +/-0.5%
External Visual	MIL-STD-883 Method 2009	Visual inspection	Visual
Physical Dimension	JESD22 Method JB-100	Dimensional inspection as per SBCL Specifications	Shall confirm within tolerance limits
Resistance to Solvents	MIL-STD-202 Method 215	Clean with Aqueous chemical	Marking shall be legible
Mechanical Shock	MIL-STD-202 Method 213	100g for 6ms, Half sine	ΔR +/-0.2%
Vibration	MIL-STD-202 Method 204	5g for 20Mins, 12 cycles each of 3 orientations.10- 2000Hz	ΔR +/-0.2%
Resistance to Soldering Heat	MIL-STD-202 Method 210	Solder Temp. 260°C, Time 10Secs	ΔR +/-0.5%
Solderability	J-STD-002	As per J-STD-002	>95% Coverage in 10x Magnification
Electrical Characterization	User Spec.	Resistance as defined	Shall confirm within tolerance limits
Short Time Over Load		5x Rated Power for 5Secs	ΔR +/-1%
Low Temperature Storage		-65°C for 24Hrs	ΔR +/-0.2%

Packing:

- 100 Pieces vacuum packed in plastic bags
- Customised tray packing available on request
- Tube packing available on request

Example of ordering Code SBL-CM2-R0001-5-BK **SBL** CM2 R0001 5 BK **SERIES TOLERANCE PACKING TYPE MATERIAL RESISTANCE** SBL BK CM2 $0.1 m\Omega$ ± 5% $R0001 = 0.1 m\Omega$ $5 = \pm 5\%$ CM2 = Copper Manganese Alloy BK = Bulk Packing TY= Tray Packing TB = Tube Packing