

SHIVALIK BIMETAL CONTROLS Itd

Low Ohmic EB Welded SMD Precision Resistor



Features

- 5-Watts Permanent Power
- Constant Current up to 100 amps (0.5 mΩ)
- Four Terminal Configuration
- Excellent Long Term Stability
- Max. Solder Temperature up to 350°C / 30 sec
- RoHS and REACH Compliant
- AEC-Q200 Compliant

Applications

- Current Sensing/ Feedback
- Automotive Applications
- Power Modules
- Frequency Convertors

Technical Data		
Resistance Values	0.5 1	mΩ
Tolerance	1, 3	(%)
Applicable Temperature Range	-65 to +170	°C
Load Capacity	See table below	
Inductance	< 2	nH
Stability Deviation * T t = Terminal Temperature	< 0.5 after 2000 Hours, Tt [*] = 100°C	
Stability Deviation * T t= Terminal Temperature	< 1.0 after 2000 Hours, Tt = 130°C %	



Туре	Resistance mΩ	Material	TCR ppm	Р 100⁰С W
SBI-CM4-R0005	0.5	Copper Manganese	< 50	5
SBI-CM2-R001	1.0	Alloy	< 50	3



Solder Pad Dimensions					
Туре	w	а	b	C	d
SBI-CM4-R0005	3.6	0.6	0.7	0.5	2.95

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Resistance Change vs Temperature



0.20 Typical Resistance Drift (Copper Manganese CM2 Alloy) 0.10

Resistance Change vs Temperature



Performance:

Type of Test	Reference STD	Test Specifications	Acceptance Criteria
High Temperature Exposure	MIL-STD-202 Method 108	2000 hrs. @ T=170°C.Unpowered.	ΔR +/-1%
Temperature Cycling	JESD22 Method JA-104	-55°C to 150°C, 2000Cycles, 30 minutes at each extreme	ΔR +/-0.5%
Biased Humidity	MIL-STD-202 Method 103	85°C & 85RH with 10% operating power, 1000 hrs	ΔR +/-0.5%
Operational Life	MIL-STD-202 Method 108	125°C at rated power,1000 hrs.	ΔR +/-1%
External Visual	MIL-STD-883 Method 2009	Visual inspection	Visual
Physical Dimension	JESD22 Method JB-100	Dimensional inspection as per SBCL Specifications	Shall confirm within tolerance limits
Resistance to Solvents	MIL-STD-202 Method 215	Clean with Aqueous chemical	Marking shall be legible
Mechanical Shock	MIL-STD-202 Method 213	100g for 6ms, Half sine	ΔR +/-0.2%
Vibration	MIL-STD-202 Method 204	5g for 20 minutes, 12 cycles each of 3 orientations.10-2000Hz	ΔR +/-0.2%
Resistance to Soldering Heat	MIL-STD-202 Method 210	Solder Temp. 260°C, Time 10 seconds	∆R +/-0.5%
Solderability	J-STD-002	As per J-STD-002	>95% Coverage in 10x Magnification
Electrical Characterization	User Spec.	Resistance as defined	Shall confirm within tolerance limits
Short Time Over Load		5x Rated Power for 5 seconds	ΔR +/-0.5%
Low Temperature Storage		-65°C for 250 hrs.	ΔR +/-0.1%



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Reel Information		
Reference Standard	DIN EN 60286-3	
Width of Reel	12 mm	
Number of parts per Reel	2000 pcs	
Diameter of Reel	330 mm / 13"	





Example of Ordering Code

